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D2461-0870
Job Sheet 186044



Part No: D2461-0870

Job Qty: 10 ea

Part Name: Neoprene "D" Seal-87"



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/8/18

Job Tracking No:

Due Date: 11/9/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A IPP B 99.03.29 Re-format DM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		11/9/18	0.00	0.00	Start Up Small Fab		SMB
100	Small Fab	10 pcs		11/9/18	0.00	0.53	Small Fab		SMB DAS
110	QC	10 pcs		11/9/18	0.00	0.00	QC5		NOV 12 2018 68
120	Packaging	10 pcs		11/9/18	0.00	0.00	Packaging3		NOV 13 2018 9-88
130	QC21-SA	10 Ea		11/9/18	0.00	0.00	QC21		DAS 21 NOV 13 2018 9-88

Part Op
Descriptions: 100 - Cut to 87"

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2461	Neoprene 'D' Seal (\$Per Foot)	72.5000 ft (7.25 ea)	90-Start up Operation	5016451

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2461	73	484	0

Part Specifications

Specifications could not be found.

Plex 11/8/18 1:50 PM Dart.lajeunesse.marie

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																								
Date : _____	Step #: _____				MRB (QSI042) Approval																																																					
Desc: _____					Completed By																																																					
					Lead hand / Supervisor Approval Verification																																																					
					QC / QA Coordinator Approval																																																					
Root Cause <table style="width:100%; border-collapse: collapse;"> <tr> <td style="width:15%;">Environment</td> <td style="width:5%;">☐</td> <td style="width:15%;">No Re-</td> <td style="width:5%;">☐</td> <td style="width:15%;">Design</td> <td style="width:5%;">☐</td> <td style="width:15%;">Operat</td> <td style="width:5%;">☐</td> <td style="width:15%;">Doc/Data</td> <td style="width:5%;">☐</td> <td style="width:15%;">Offset/</td> <td style="width:5%;">☐</td> <td style="width:15%;">Equip/Tooling</td> <td style="width:5%;">☐</td> <td style="width:15%;">Supplie</td> <td style="width:5%;">☐</td> <td style="width:15%;">Handling/Pre</td> <td style="width:5%;">☐</td> <td style="width:15%;">Training</td> <td style="width:5%;">☐</td> <td style="width:15%;">Crimp/Kink/Ripple/Wave</td> <td style="width:5%;">☐</td> <td style="width:15%;">Material</td> <td style="width:5%;">☐</td> <td style="width:15%;">Use for Testing</td> <td style="width:5%;">☐</td> <td style="width:15%;">Internal Transport</td> <td style="width:5%;">☐</td> <td style="width:15%;">Poor Information</td> <td style="width:5%;">☐</td> <td style="width:15%;">Tribal Knowledge</td> <td style="width:5%;">☐</td> <td style="width:15%;">Rushing</td> <td style="width:5%;">☐</td> <td style="width:15%;">Heat Treat</td> <td style="width:5%;">☐</td> <td style="width:15%;">LOA</td> <td style="width:5%;">☐</td> <td style="width:15%;">Product Improvement</td> <td style="width:5%;">☐</td> <td style="width:15%;">Substation</td> <td style="width:5%;">☐</td> <td style="width:15%;">Process Improvement</td> <td style="width:5%;">☐</td> <td style="width:15%;">Marks/Chatter</td> <td style="width:5%;">☐</td> <td style="width:15%;">Past Expiry Date</td> <td style="width:5%;">☐</td> <td style="width:15%;">Manufacturing Process</td> <td style="width:5%;">☐</td> <td style="width:15%;">Misidentified</td> <td style="width:5%;">☐</td> <td style="width:15%;">Past Due</td> <td style="width:5%;">☐</td> </tr> </table>		Environment	☐	No Re-	☐	Design	☐	Operat	☐	Doc/Data	☐	Offset/	☐	Equip/Tooling	☐	Supplie	☐	Handling/Pre	☐	Training	☐	Crimp/Kink/Ripple/Wave	☐	Material	☐	Use for Testing	☐	Internal Transport	☐	Poor Information	☐	Tribal Knowledge	☐	Rushing	☐	Heat Treat	☐	LOA	☐	Product Improvement	☐	Substation	☐	Process Improvement	☐	Marks/Chatter	☐	Past Expiry Date	☐	Manufacturing Process	☐	Misidentified	☐	Past Due	☐	ows/Surge ☐ ogram ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐		Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
Environment	☐	No Re-	☐	Design	☐	Operat	☐	Doc/Data	☐	Offset/	☐	Equip/Tooling	☐	Supplie	☐	Handling/Pre	☐	Training	☐	Crimp/Kink/Ripple/Wave	☐	Material	☐	Use for Testing	☐	Internal Transport	☐	Poor Information	☐	Tribal Knowledge	☐	Rushing	☐	Heat Treat	☐	LOA	☐	Product Improvement	☐	Substation	☐	Process Improvement	☐	Marks/Chatter	☐	Past Expiry Date	☐	Manufacturing Process	☐	Misidentified	☐	Past Due	☐					
OTHER : _____																																																										